



WORX RACING SPARK REAR DUAL EXHAUST KIT

PART # - WR04004-IT

MODELS: SEADOO SPARK (2 UP)

INSTALLATION INSTRUCTIONS

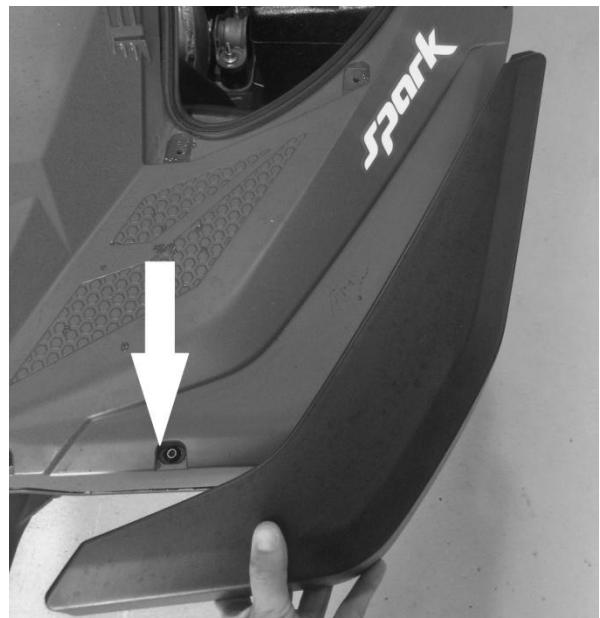
IMPORTANT: READ ALL INSTRUCTIONS BEFORE PROCEEDING WITH INSTALLATION

- 1- Make sure ski is secure and on a flat surface. Remove lanyard and disconnect battery.
- 2- Remove top deck of SEADOO SPARK. (Refer to WORX Spark Deck removal instructions)
- 3- Remove Rear Corner screws from underside (#1) and remove corner bumpers (#2).
- 4- Remove rear top deck by removing Torx screws and rear deck away (#3).
- 5- Remove screw from exhaust baffle nut (#4) and then undo and remove plastic exhaust nut (#5)
- 6- Undo hose clamp on Waterbox to baffle hose and remove exhaust baffle from ski. Retain OEM Stainless hose clamps from the exhaust as these will be used to fit new hose.
- 7- Run a bead of Marine silicone sealant around supplied WORX exhaust block off. Then fit exhaust block into the hole from pump side (#6) and secure with OEM plastic nut on the inside.
- 8- Next cut out templates (supplied below) from instructions and fit to rear of ski with tape (#7). Mark hole with pin scribe. Drill centre exhaust hole with 67mm (2 5/8") hole saw. Drill outer bolt holes with 6mm drill bit (#8).
- 9- Run a bead of Marine silicone sealant around the exhaust outlet and bolt holes. Fit Exhaust outlet to ski using supplied bolts. Start all bolts into threaded ring before tightening to prevent cross threading (#9).
- 10- Fit WORX silicone hose to water box and outlets with OEM stainless hose clamps.
- 11- Re-install rear deck and bumpers.
- 12- Allow 24hrs for Marine silicone sealant to dry before use.

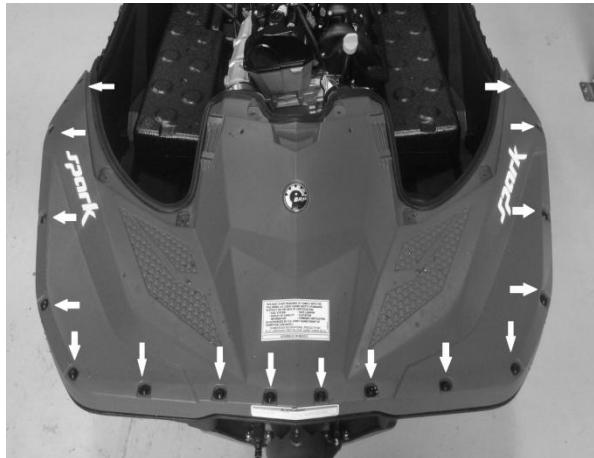
Thank you for purchasing **Worx Racing components** products. We firmly believe that **Worx Racing Components** products are among the finest watercraft parts available. A great deal of time and effort has gone into the design and development of this product to ensure that it will perform to the highest standard and that installation is a relatively straight forward and simple procedure. If you have any questions or comments on the performance and/or installation of our products please contact us at the numbers listed on page one or through your local **Worx** dealer.



(#1)



(#2)



(#3)



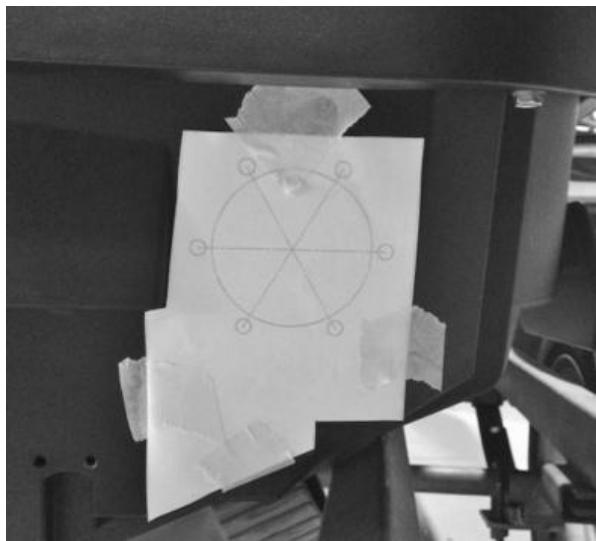
(#4)



(#5)



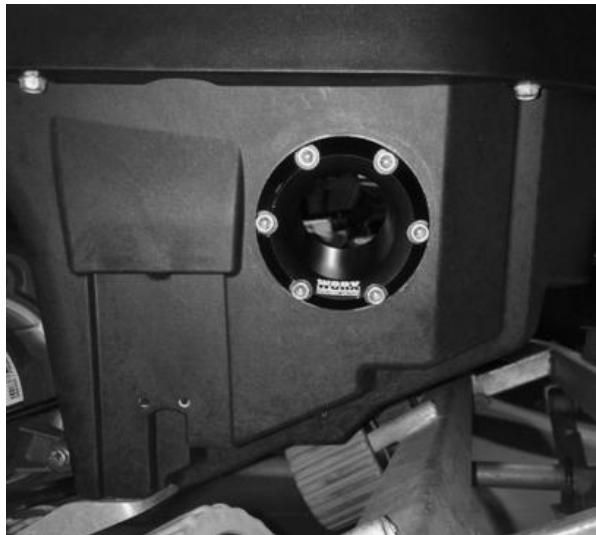
(#6)



(#7)



(#8)



(#9)

